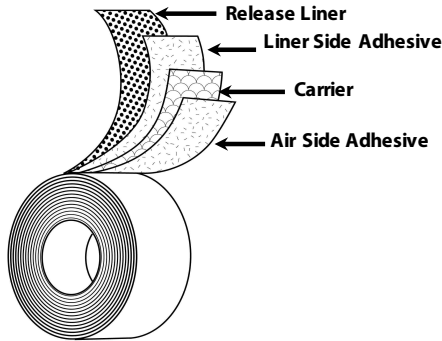


2152D

Double-Coated Tape



Liner: 98lb bleached polycoated kraft, silicone treated on both sides

Liner Side Adhesive: Acrylic (I612)

Backing/Carrier: 7 lb tissue

Air Side Adhesive: Acrylic (I612)

Applications

- Mounting nameplates, decals, and plastic or metal trim
- General purpose bonding and assembly

Features

- Tissue carrier
- Acrylic adhesive
- 98lb Liner

Benefits

- Conformable, flexible
- Hand tearable
- Good cold temperature performance
- Bonds well to a variety of surfaces
- High tack with balanced shear and peel
- Die-cuttable

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	9.8 mils	0.249 mm	PSTC 133
Adhesive Thickness (Air Side)	1.4 mils	0.036 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.4 mils	0.036 mm	PSTC 133
Liner Thickness	7.0 mils	0.178 mm	PSTC 133
Adhesion to Steel (Air Side)	80 oz/in	8.75 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	66 oz/in	7.22 N/cm	PSTC 101 Mod
Shear Strength (Air Side)	100+ hours		PSTC 107
Shear Strength (Liner Side)	100+ hours		PSTC 107
Laminating Temperature	50 to 150 °F	10 to 65 °C	
Maximum Continuous Use	200 °F	93 °C	
Intermittent Use	250 °F	121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

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